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The diagram illustrates the assembly of a window frame. The side view on the left shows the frame being inserted into a wall opening. Labels F8 and S2 point to the hinge and lock components. The top view on the right shows the frame's dimensions: width B and height H. It specifies 11mm gaps at the top and bottom. Vertical dimensions on the left indicate 200mm for the main frame height and 50mm for the hinge/lock area. Vertical dimensions on the right indicate 149mm for the main frame height and 20mm for the hinge/lock area. The total height is given as  $(H-178)/3+69$ . Fixing points are marked with dots and labeled: 2x, 3x, 4x for hinges and 2x, 3x for locks. A diagonal dimension  $\varnothing 5,2$  is shown for the hinge/lock area. A central circle with a question mark and a double-headed arrow points to the assembly instruction.

**Hinweis:**  
Befestigungspunktangaben  
2x, 3x, 4x beziehen sich auf die Anzahl der  
Scharniere und Verschlüsse.

**Important Information:**  
The fixing details 2x, 3x, 4x  
refer to the number of hinges and locks

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siehe:  
Montageanleitung Rahmen

look at:  
assembly instruction for frames

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