

EMKA
stops
air leaks

EMKA
Beschlagteile



EMKA Air Control

not just more hot air!



Refrigeration and AC plants



Ventilation plants



Heat plants

Gasketing



Corner



Ring

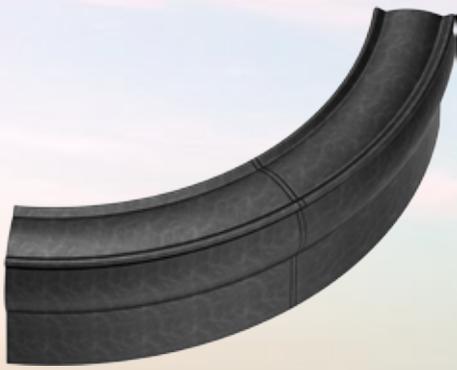


Frame

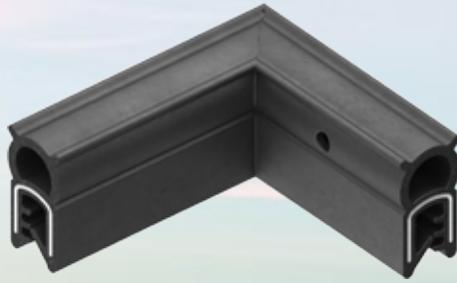


Stopping air leaks

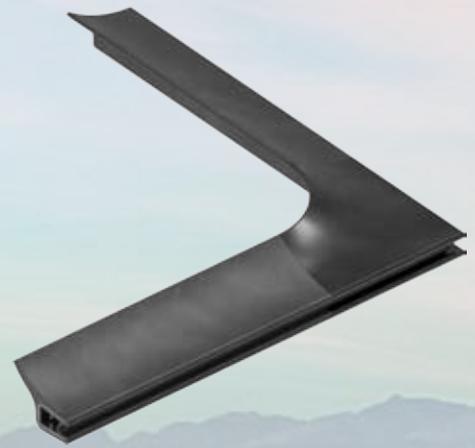
Installing panels that do not leak is the main challenge of the HVAC Industry. EMKA has solutions for both positive and negative differential pressure demands and we are gasket experts providing custom fit solutions to a wide variety of applications. We provide Silicon, EPDM, and PVC gaskets, in a wide variety of profiles. We will provide you 90° corners with miter cuts for complete no-gap seals.



Glueing



Foil curing



Injection Molding
(see picture below)



Rubber plant, Spain



Injection Molding, Spain



Rubber plant, England



Wuppertal , Germany



Velbert, Germany



Henriville, France



Mionica, Serbia



Goražde, Bosnia-Herzegovina



Middletown PA, USA

In-house production

EMKA specializes in extruding rubber and plastic in a variety of profiles. Our plants in the UK and Spain produce rubber gaskets in a wide range of types with both standard and custom solutions.

We have the capability of producing meshed tape and metal-reinforced strips can be used as carrier sections and textile yarn can be worked into the materials. In addition, flock finishing is also possible.

Further processing capabilities include cutting to fixed lengths, vulcanized rings and frames can be made to size. At some EMKA branches, including in the US, there are installations for corner vulcanization. The application of adhesive tape or lubricant varnish completes our wide range of offerings.

EMKA know-how guarantees top quality.



Latch-Hinge

- Door or panel can be removed by unlatching the handles on both sides
- 3D Adjustable
- Right or left hinged
- Hinge 180 Degree Opening Angle
- Compression (5 mm) with low opening and closing force
- When the door is closed, the latch is adjustable to achieve perfect alignment
- Available with or without Pressure Relief
- Available with round cylinder of zinc-die
- Also available variety of locking options
- Material: Polyamide with 30% glass filled



Pull handle

- Ergonomic Polyamide Handle
- Available in various sizes
- Various Mounting Options Available



L-Handle

- Surface-mounted L-Handle with one piece shaft
- Suitable for doors opening inwards and outwards
- Roller Cam with Adjustable Clamping Load
- Variety of locking options
- Various cam types
- Air Tightness class L1-L3 possible
- Modular Design



Surface Mounted Door Lock

- Compression up to 10 mm by the integrated stepped cam
- No thermal bridge between interior and exterior of the unit due to surface mounting
- Wide range of inserts and L-Handles and T-Handles can be used
- Lockable version possible
- Housing available in plastic or zinc-die
- Pressureside version possible



L-Handle

- Variable locking system
- Flush-mounted L-Handle with one-piece steel shaft
- Wide range of handle and bezel types
- Inside handle possible
- Various Locking Options
- Various cam types



3D hinge Plus

- Opening angle up to 180°
- 3D adjustment
X-axis ± 2 mm,
Y-axis ± 2 mm
Z-axis ± 1.5 mm
- Center piece additionally adjustable by the shaft ± 2.75 mm



HVAC-Solutions from one single source

EMKA does not only provide every kind of gasket but also locking systems and hinges, i. e. complete HVAC locking solutions from one single source!

EMKA provides a comprehensive product range for HVAC installations from one single source - including locking systems, hinges and gaskets. Our solution stands out due to its modular structure, versatility and high quality. EMKA offers customized solutions. The EMKA locking systems comply with industry standards and regulations.



3D hinge

- Opening angle up to 180°
- Easy adjustability of the hinges by long slots
- Recesses for panhead rivet nuts type M6
- 3D adjustment
X-axis ±2 mm,
Y-axis ±2 mm,
Z-axis +2 mm



Clip-on profile according to hygiene standard VDI 6022

- Profile design & material selection provides a low compression force over a wide tolerance range
- Gasket does not provide any breeding ground for micro-organisms
- Easy to clean
- Moisture repellent
- Odorless



2D hinge

- Opening angle up to 180°
- 2D adjustment
X-axis ±1.5mm,
Y-axis ±1.5mm



Insert profile according to hygiene standard VDI 6022

- Gasket does not provide any breeding ground for micro-organisms
- Easy to clean
- Moisture repellent
- Odorless



180° screw-on hinge

- Opening angle up to 180°
- Available in zinc-die, polyamide and stainless steel
- Wide range of dimensions and styles



Corner pieces

EMKA provides customized structural corner joints that provide rigidity with quick and easy assembly. Materials include plastic injection molding, zinc-die cast & aluminum-die cast.



Worldwide with local presence

The EMKA GROUP is a world market leader for locks and latches, hinges and gasketing used in switch and control cabinets for electronics and electrotechnology. We are among the leading manufacturers of locking technology in the fields of HVAC technology and transport. The complete range of products comprises 15,000 items, developed, manufactured, refined and assembled at ten production sites in Germany, France, England, Spain, Bosnia, Serbia, US and China.

The company is represented in 50 countries employing more than 1,500 employees.

EMKA worldwide

Subsidiaries, country representations and agencies*

 ALGERIA
EMKA France
Tel. +33/254/320862
emka@emka-france.com

 CHINA
EMKA Industrial Hardware CO.Ltd.
Tel. +86/22/82123759
info@emka.cn

 INDONESIA *
EMKA Indonesia c/o EKONID
Tel. +62/821/15095502
a.supriadi@emka.asia

 PHILIPPINES *
Philippines Representative Office
Tel. +63/917/8990102
a.alcantara@emka.asia

 SWEDEN
EMKA Scandinavia
Tel. +46/36/314130
info@emka.se

 ARMENIA
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/262/2909097
info@emkakil.com.tr

 CROATIA
EMKA Okovi d.o.o.
Tel. +385/35/270073
info@emka-okovi.hr

 ISRAEL *
Teder Electro Mechanical Engineering Ltd.
Tel. +972/73/2331200
sales@teder.com

 POLAND
EMKA Polska Sp.Z o.o.
Tel. +48/323606026
info@emka.net

 SWITZERLAND
EMKA Beschlagteile AG
Tel. +41/33/8260220
info@emka.ch

 AUSTRIA
EMKA Beschlagteile Ges.m.b.H.
Tel. +43/2143/43063
info@emka-beschlagteile.at

 CZECH REPUBLIC
EMKA Kovanie/Beschlagteile
Tel. +421/2/45259910
miro.emka@ba.telecom.sk

 ITALY
EMKA Italia s.r.l. Unipersonale
Tel. +39/045/6471070
info@emka.it

 PORTUGAL
EMKA Beschlagteile Ibérica S.L.
Tel. +351/910904688
info@emka-iberica.pt

 TURKMENISTAN
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/262/2909097
info@emkakil.com.tr

 AUSTRALIA *
Lock Focus Pty. Ltd.
Tel. +61/3/97981322
lockf@lockfocus.com.au

 DENMARK *
A/S Megatrade Beslag
Tel. +45/44916700
mega@megatrade.dk

 JAPAN *
TOCHIGIYA Co., Ltd
Tel. +81/48/2283072
support@tochigiya.co.jp

 ROMANIA
S.C. EMKA Beschlagteile S.R.L.
Tel. +40/269/222700
info@emka.ro

 TURKEY
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/262/2909097
info@emkakil.com.tr

 AZERBAIJAN
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/262/2909097
info@emkakil.com.tr

 ESTONIA
EMKA Polska Sp.Z o.o.
Tel. +48/323606026
info@emka.net

 KAZAKHSTAN
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/262/2909097
info@emkakil.com.tr

 RUSSIA *
OOO MK-Electro
Tel. +7/812/4492928
info@mk-electro.ru

 THAILAND *
Best Port Company Ltd.
Tel. +66/2/9935739
bestport@samartas.com

 BELGIUM
EMKA Benelux B.V. Service Office
Tel. +31/413/323510
sales@emka.org

 FINLAND
EMKA Scandinavia
Tel. +46/36/314130
info@emka.se

 LATVIA
EMKA Polska Sp.Z o.o.
Tel. +48/323606026
info@emka.net

 SERBIA
EMKA Okovi d.o.o.
Tel. +385/35/270073
info@emka-okovi.hr

 UKRAINE
EMKA Ukraine
Tel. +38/096/7535875
info@emka.in.ua

 BELARUS
EMKA Polska Sp.Z o.o.
Tel. +48/323606026
info@emka.net

 FRANCE
EMKA France
Tel. +33/254/320862
emka@emka-france.com

 LITHUANIA
EMKA Polska Sp.Z o.o.
Tel. +48/323606026
info@emka.net

 SINGAPORE *
VF Fastening Systems PTE Ltd.
Tel. +65/675/23033
vincent@vffastening.com.sg

 UNITED KINGDOM
EMKA (UK) Ltd.
Tel. +44/2476/616505
enquiry@emka.co.uk

 BOSNIA-HERZEGOVINA
EMKA Bosnia d.o.o. Gorazde
Tel. +38/738/241310
info@emka.ba

 GEORGIA
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/262/2909097
info@emkakil.com.tr

 MEXICO
EMKA Mexico Beschlagteile
Tel. +52/44/22095217
info@emka.mx

 SLOVAKIA
EMKA Kovanie
Tel. +421/2/45259910
miro.emka@ba.telecom.sk

 UAE
EMKA Middle East LLC
Tel. +971/42844528
info@emka.ae

 CANADA
EMKA Inc.
Tel. +1/717/9861111
info@emkausa.com

 GREECE *
EMKA Hellas
Tel. +30/21041/83000
info@emka-hellas.com

 MONTENEGRO
EMKA Bosnia d.o.o. Gorazde
Tel. +38/738/241310
info@emka.ba

 SOUTH AFRICA *
Enclosure Solutions
Tel. +27/11/9737260
info@enclosuresolutions.co.za

 USA
EMKA Inc.
Tel. +1/717/9861111
info@emkausa.com

 CHILE *
NDU Ingenieria Ltda.
Tel. +56/22/5266646
info@ndu.cl

 HUNGARY
EMKA Beschlagteile
Tel. +36/1/2360032
info@emka.hu

 NETHERLANDS
EMKA Benelux B.V.
Tel. +31/413/323510
info@emka.org

 SOUTH COREA *
Geo Jeon Co. Ltd.
Tel. +82/314/335508
geojeone@emkakoreanaver.com

 UZBEKISTAN
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/262/2909097
info@emkakil.com.tr

 INDIA
EMKA India P. A. Pvt. Ltd.
Tel. +91/80/26660212
info@emka.in

 NORWAY
EMKA Scandinavia
Tel. +46/36/314130
info@emka.se

 SPAIN
EMKA Beschlagteile Ibérica S.L.
Tel. +34/672262672
info@emka-iberica.es

 VIETNAM *
Terramar Engineering and Machinery (Pte.) Ltd.
Tel. +84/8/39153209
cam@terramar.com

For any other country please contact the EMKA headquarters Tel.: +49/2051/273-0.

www.emkausa.com

EMKA Inc.

1961 Fulling Mill Road • MIDDLETOWN PA 17057 USA • Tel.: +1-717-9861111 • Fax: +1-717-9861080 • E-Mail: info@emkausa.com