

# MANAGEMENT SYSTEM CERTIFICATE

Certificate no.:  
10000407000-MSC-RvA-DEU

Initial certification date:  
16 February 2013

Valid:  
21 August 2023 – 15 February 2025

This is to certify that the management system of  
**EMKA Beschlagteile GmbH & Co. KG**  
Langenberger Str. 32, 42551 Velbert, Germany  
and the sites as mentioned in the appendix accompanying this certificate

has been found to conform to the Quality Management System standard:  
**ISO 9001:2015**

This certificate is valid for the following scope:

**Design, manufacture and distribution of mechanical / electronic closure systems; hinges plastic injection, automatic turned parts and custom products; management of the manufacturing process of seals and die castings.**

**Production of zinc die castings.**

**Mechanical processing of turned and milled parts in large and small series production. Development, production and distribution of latches and fittings for windows and doors; production of aluminum die-cast and aluminum die-forged parts and their mechanical processing**

Place and date:  
Barendrecht, 15 September 2023

For the issuing office:  
DNV - Business Assurance  
Zwolsseweg 1, 2994 LB Barendrecht,  
Netherlands



Erie Koek  
Management Representative

## Appendix to Certificate

### EMKA Beschlagteile GmbH & Co. KG

Locations included in the certification are as follows:

Site Name	Site Address	Site Scope
EMKA Beschlagteile GmbH & Co. KG	Langenberger Str. 32, 42551 Velbert, Germany	Manufacture of mechanical / electronic closure systems; hinges plastic injection parts and special designs; management of the manufacturing process of seals and die castings.
EMKA Beschlagteile GmbH & Co. KG	Industriestraße 21-23, 42327 Wuppertal, Germany	Development and distribution of mechanical / electronic closure systems; hinges plastic injection, automatic turned parts and custom products; Production of zinc die castings; management of the manufacturing process of seals.
Heinrich Strenger GmbH & Co. KG	Langenbergerstr. 32, 42551 Velbert, Germany	Development, production and distribution of latches and fittings for windows and doors
ILS Speth GmbH	Industriestraße 21-23, 42327 Wuppertal, Germany	Mechanical processing of turned and milled parts in large and small-scale production; Production of zinc die castings and mechanical Machining
EMKA Aluminium GmbH	Industriestraße 21-23, 42327 Wuppertal, Germany	Production of aluminum die casting and aluminum die forging parts and their mechanical processing