Production expertise from one source
EMKA Bosnia d.o.o.

Quality managed in Germany
EMKA worldwide
The EMKA GROUP is the world market leader for locking systems, hinges and gasketing that are used in switch and control cabinets. In the sectors HVAC, food technology and transport EMKA ranks among the leading manufacturers of locking technology.

The total range of products comprises 15,000 items that are developed, manufactured, finished and assembled at nine production sites in Germany, France, England, Spain, Italy, Bosnia and Serbia.

Employing 1,600 staff, we are represented locally close to our more than 30,000 customers in 52 countries.
EMKA has been producing in Goražde since 1989. The company EMKA Bosnia d.o.o. was founded in 2005. The expansion to become the most modern plant of the EMKA group started in 2013. Today 250 technicians, engineers and skilled workers work here with highly flexible working times ranging from one-shift operation 5 days a week to 3-shift operation 7 days a week. Our customers can benefit from a state-of-the-art indoor manufacturing plant on 18,000 m² production area.
Due to our wide range of services we are able to meet individual customer requirements from the development to the series production of a product. Controlled standards according to ISO 9001:2008 and a continuous improvement process guarantee a very high quality level. Highly-qualified long-standing employees stand for comprehensive know-how. Rely on our process stability and our many years of experience in the field of manufacturing. We manufacture for the machine building and automotive, electrical and telecommunications industry as well as for the HVAC sector. We export to Europe, Asia and the US.
The machinery includes 20 automatic zinc die casting machines of the company FRECH with a clamping force of 20 to 200 t. Here high-quality zinc die cast parts are made of the zinc alloy Z410 and Z430 weighing between 0.001 kg to 1.5 kg.

Subsequent mechanical work steps, surface finishing, the application of PUR sealing gaskets or individual prints by pad printing and the assembly of component groups complete the range.

All services - from the production of the tools to the delivery of finished parts to the customers - are provided by EMKA Bosnia from one source.
Injection Moulding
The 22 automatic injection moulding machines of the company ARBURG have clamping forces from 25 to 500 t and guarantee reliable production at continuously high quality. The use of different pellet grades - e.g. transparent, rubber-like to high-strength and chrome plating capable - results in a wide range of products for customer parts, the parts weighing between 1 g to 2.5 kg. The feeding of the machines with the necessary pellet grades is done by a central material feeding and drying plant. The application of PUR sealing gaskets or individual prints by pad printing and the assembly of component groups are also offered. All services - from the production of the tools to the delivery of finished parts to the customers - are provided by EMKA Bosnia from one source.
Punching, bending and metalworking
The production area punching, bending and metal working includes 8 eccentric and 5 hydraulic presses with press capacities between 5 and 100 t. A 130 t automatic punching press with program register and tool protection system complete the range of machines. On these machines most diverse punch and bending parts can be made of steel, stainless steel, aluminium and brass. All services - from the production of the tools to the delivery of finished parts to the customers - are provided by EMKA Bosnia from one source.
PUR sealing foam technology
In order to achieve a high IP rating, the application of a seal of undetachable 2-component sealing foam has stood the test of time. To make the PUR foam seals, a CNC-controlled robot with a special mixing and dispensing head is used. High flexibility and a high degree of automation are achieved by an upstream pallet transportation system.
Surface finishing
For surface finishing the processes frictional grinding and powder coating are employed. For metal parts, universal slide grinding machines are used for chamfering edges, for the polishing of surfaces as well as for creating coatable surfaces.

All conductive products can be partially or fully coated with epoxy polyester powder. At a baking temperature of 140° to 200°, the powder is liquidised and stoved. Layer thickness measuring and adhesion tests guarantee a continuously high quality. Matt, smooth and glossy varnishes are available in almost all RAL colours.

Benefits of powder coating versus liquid coating:
• Better finish quality
• Significantly more impact and abrasion resistant
• More chemically resistant
Finishing and assembly
At ergonomically and functionally designed work stations the assembly of single parts up to sophisticated component groups can be done. For this purpose special assembly fixtures as well as air-operated power wrenches and wobble riveting machines are provided. All packing regulations are complied with as a matter of course. We are pleased to mark the products in addition according to customer requests - with e. g. logo print.

The finishing on plastic or metal parts can include the following processing steps:
- Grinding
- Sand blasting
- Polishing
- Drilling
- Threading
- Processing on rotation parts
ZERTIFIKAT

für das Managementsystem
nach DIN EN ISO 9001:2015

Die regelwerkskonforme Anwendung wurde nachgewiesen
und wird gemäß Zertifizierungsverfahren bescheinigt für das
Unternehmen

EMKA BOSNIA d.o.o.
Drinske brigade bb
BiH – 73000 Goražde

Geltungsbereich
Herstellung, Verarbeitung und Vertrieb von Kunststoff – und Druckgusssteilen
sowie deren Kombination: Kunststoff & Zinkdruckguss; Zinkdruckguss &
Kunststoff; Montage von Komponenten und Zubehör für alle industriellen
Bereiche.
Durchführung von: Umformen und Stanzen von Metallteilen; elektrostatische
Beschichtung; Dichtungsschäumen in 2K Technik.

Zertifikat-Registrier-Nr.: TIC 15 100 169764
Audit Bericht Nr.: 3330 2US1 A0

Diese Zertifizierung wurde gemäß TIC-Verfahren zur Auditierung und Zertifizierung durchgeführt und
wird regelmäßig überwacht.

Jena, 2016-12-13

Quality assurance
Since 2004 EMKA Bosnia d.o.o. has been certified by German Lloyd according to DIN EN ISO 9001. Test devices and test machines for the initial sample testing and incoming goods inspection are as much a part of a proper quality assurance in compliance with the certification as is the in-process control.

Due to the close network of the EMKA manufacturing sites further testing methods are available - e.g.:
- static and dynamic component inspections
- salt spray tests
- life cycle test stands
- spectrum analyses
- hardness and density index tests
- structural examinations
Logistics
There is daily inter plant transportation between Goražde and the central warehouse in Velbert, Germany. In addition, the execution of deliveries to customers and branches is effected by road, sea or air freight. High delivery service and certified fast logistics are a decisive competitive advantage today. Short delivery times of single parts to ready-to-install component groups are further substantial arguments for the production by EMKA Bosnia.
Aerial picture of EMKA Bosnia d.o.o.
Subsidiaries, country representations and agencies* worldwide

ALGERIA
EMKA France
Tel. +33/2/54/23/06/62
emka@emka-france.com

ARMENIA
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/202/290/90/09
info@emka-kilit.com.tr

AUSTRIA
EMKA Beschlagteile Ges.m.b.h.
Tel. +43/2/143/43/063
info@emka-beschlagteile.at

AUSTRALIA
Lock Focus Pty. Ltd.
Tel. +61/3/9728/1322
lockf@lockfocus.com.au

AZERBAIJAN
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/202/290/90/09
info@emka-kilit.com.tr

BELGIUM
EMKA Benelux B.V. Service Office
Tel. +32/1/321/35/10
sales@emka.org

BOSNIA-HERZEGOVINA
EMKA Bosna d.o.o. Gorazde
Tel. +38/7/38/241/310
info@emka.ba

CANADA
EMKA Inc.
Tel. +1/77/798/61111
info@emkausa.com

CHILE
NDU Ingenieria Ltda.
Tel. +56/8/287/2240
info@ndu.cl

CHINA
EMKA Industrial Hardware Co.Ltd.
Tel. +86/22/25123705
info@emka.cn

CROATIA
EMKA Okovi d.o.o.
Tel. +385/35/270/073
info@emka-okovi.hr

CZECH REPUBLIC
EMKA Beschlagteile CZ
Tel. +42/043/363/063
info@emka-solutions.cz

DENMARK
EMKA Polska Sp.z o.o.
Tel. +48/2/286/06/26
info@emka.net

FINLAND
EMKA Scandinavia
Tel. +35/35/200/010
info@emka.fi

FRANCE
EMKA France
Tel. +33/2/54/230/982
emka@emka.fr

GEORGIA
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/202/290/90/07
info@emka-kilit.com.tr

GREECE
EMKA Hellas
Tel. +30/2/2014/33/183
info@emka-hellas.com

HUNGARY
EMKA Beschlagteile
Tel. +36/1/2630/332
info@emka.hu

INDIA
EMKA India P. A. Pvt. Ltd.
Tel. +91/10/386/00/12
info@emka.in

ITALY
EMKA Italia s.r.l. Unipersonale
Tel. +39/045/647/070
info@emka.it

JAPAN
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/202/290/90/07
info@emka-kilit.com.tr

LATVIA
EMKA Polska Sp.z o.o.
Tel. +48/32/806/226
info@emka.net

LITHUANIA
EMKA Polska Sp.z o.o.
Tel. +48/32/806/226
info@emka.net

MEXICO
EMKA Mexico Beschlagteile
Tel. +52/44/2209/217
info@emka.mx

MONTENEGRO
EMKA Bosna d.o.o. Gorazde
Tel. +38/7/38/241/310
info@emka.ba

NORWAY
EMKA Scandinavia
Tel. +47/22/260/672
info@emka.no

POLAND
EMKA Polska Sp.z o.o.
Tel. +48/22/286/00/28
info@emka.pl

PORTUGAL
EMKA Beschlagteile Iberica S.L.
Tel. +351/910/348/688
info@emka-iberica.pt

ROMANIA
EMKA Polonia Sp.z o.o.
Tel. +48/32/806/226
info@emka.net

RUSSIA
EMKA Okovi d.o.o.
Tel. +385/35/270/073
info@emka-okovi.hr

SINGAPORE
EMKA Beschlagteile Singapore Pte. Ltd.
Tel. +65/97/2203
vincent@emkaibérica.com

SLOVAKIA
EMKA Polska Sp.z o.o.
Tel. +48/32/806/226
info@emka.net

SOUTH AFRICA
EMKA Beschlagteile South Africa Pte. Ltd.
Tel. +27/11/973/2720
info@enclousuresolutions.co.za

SPAIN
EMKA Beschlagteile Iberica S.L.
Tel. +34/72/260/672
info@emka-iberica.es

UAE
EMKA Middle East
Tel. +971/2/249/4528
info@emka.ae

UNITED KINGDOM
EMKA (UK) Ltd.
Tel. +44/24/76/15/6050
info@emka.co.uk

USA
EMKA Inc.
Tel. +1/77/1/968/1111
info@emkausa.com

UZBEKISTAN
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/202/290/90/07
info@emka-kilit.com.tr

VIETNAM
EMKA Kilit Sistemleri Metal Sanayi ve Ticaret Ltd. Şti.
Tel. +90/202/290/90/07
info@emka-kilit.com.tr

For any other country please contact EMKA headquarters.

EMKA Bosnia d.o.o.
1. Drinske brigade bb
73000 Gorazde, Bosnia Herzegovina
Tel.: +38/7/38/241/310
info@emka.ba www.emka.ba

www.emka.com

Headquarters
EMKA Beschlagteile GmbH & Co. KG
Langenberger Straße 32
42551 Velbert, Germany
Tel.: +49/2051/273-0
info@emka.com www.emka.com

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