



**SALES
WORLDWIDE**



**92 %
FROM IN-HOUSE
PRODUCTION**



**IN-HOUSE
MOULD MAKING**



**INGENIOUS
LOCKING TECHNOLOGY**



About EMKA

The EMKA GROUP is world market leader for locks, latches, hinges and seals used in switch and control cabinets.

For more than 50 years, the company has been active across all sectors in the fields of industry (switch and control cabinets, HVACR systems, mechanical engineering) and transport (railway and commercial vehicles, caravans, etc.) with conventional and electronic locking solutions.

The overall range comprises more than 30,000 catalogue and special articles, which are developed, manufactured, refined and assembled at eleven production sites in Germany, France, Great Britain, Spain, Bosnia-Herzegovina, Serbia, China, India and Indonesia.

In one of the two new plants in Bosnia, the company produces up to 900 moulds for injection moulding and die casting every year - both for own production and for external customers.

With 2,100 employees, EMKA serves over 36,000 customers in 60 countries worldwide. In 2023, the company achieved turnover of over 350 million euros.

EMKA - Ingenious Locking Technology.



 **WirtschaftsWoche**



WELT MARKT FÜHRER

Champion

2024

EMKA Beschlagteile

Verschlüsse, Scharniere und
Dichtungen für Schalt- und
Steuerungsschränke für Elektronik
und Elektrotechnik

Quelle: Weltmarktführerindex
von Dr. Walter Döring
und Prof. Dr. Christoph Müller



EMKA worldwide

2,100 employees

Own production at 11 international locations

Represented in 60 countries worldwide

30,000 catalogue and special products

36,000 customers worldwide



Goražde (Plant 2), Bosnia-Herzegovina



Wuppertal, Germany



Henriville, France



Arnedo, Spain



Birmingham, UK



Company headquarters
Velbert, Germany



Goražde (Plant 1), Bosnia-Herzegovina

- Company headquarters
- Production site
- Subsidiary
- Agency



Mionica, Serbia



Bhilai, India



Tianjin, China

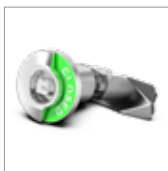


Bandung, Indonesia

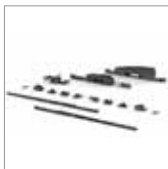
Modular program

The product program by EMKA has a consistently modular structure.

No matter whether made of stainless steel, zinc, aluminium, plastic or rubber, the products meet national as well as international standards, e.g. resistance class RC2 and are available up to protection class IP 69K.



Locks and Latches



Locking Systems



Hinges



Sealing Profiles and Edge Protection



Accessories



Swinghandle



Rod control
with cam



Connector



Rod guide



Guiding shoe



Accessories



Seal



Hinge

Locking systems for switch and control cabinets

The modular range of EMKA products offers a unique choice of different types of locking systems for switch and control cabinets.

The high quality and product standards are guaranteed by an excellent manufacturing know-how and by the certified process control according to ISO 9001.

The company's own accredited test laboratory guarantees consistent quality assurance at the highest level.

Industry partner worldwide

The EMKA group is divided into several business units which allow a clear focus on individual sectors and tailor-made solutions for customers.

With its high level of in-house production, EMKA is in control of the entire production flow in every unit – from the concept to the finished product.



Switch and control cabinets / Server racks / Telecommunication



Railway vehicles



Commercial vehicles / Caravans



HVACR systems



MOULD

SERIES

EMKA Mould + Series

EMKA is one of the three largest mould makers in Europe.

One reason for this is that all of EMKA's 30,000 catalogue and special products are tool-related.

In its own production sites, EMKA produces these products from the materials polyamide, zinc, steel, stainless steel and aluminum.

EMKA customers can take advantage of this manufacturing excellence that has been developed over decades.

With the business model "Mould + Series", EMKA offers a unique service package:

Based on the customer's drawing, the mould is designed. The production of the initial sample with this mould takes place directly at EMKA on site on factory-owned machines from series production. In this way, the mould making and initial sample production stages are directly coupled with each other. Time and quality losses due to transport and coordination loops are eliminated.

After tool and initial sample approval, the customer receives the complete test documentation as well as all relevant production parameters. If the customer does not want to manufacture his product himself, but wants to outsource it, EMKA can also take over the series production - if necessary with assembly work and worldwide logistics.

"Mould + Series" is mould making and initial sample production from a single source - with optional series production.



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